



MENG 4122-101: MACHINE CONTROL PROGRAMMING

COURSE INSTRUCTOR

Dr. Zeki Ilhan (zeki.ilhan@msutexas.edu)

Office: McCoy Hall 219E

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TEACHING ASSISTANT

TBA

LECTURE & LAB SCHEDULE

Lecture	Time	Location
Thursday	12:30 pm – 01:20 pm	MY 136

Labs	Time	Location
Thursday	01:30 pm – 03:20 pm	Lab A: MY 118
Thursday	03:30 pm – 05:20 pm	Lab B: MY 118

OFFICE HOURS

Days	Time	Location
Monday	12:00 pm – 01:00 pm	MY 219E
Tuesday	11:00 am – 12:00 pm	MY 219E
Wednesday	12:00 pm – 01:00 pm	MY 219E
Thursday	11:00 am – 12:00 pm	MY 219E
Friday	01:00 pm – 02:00 pm	MY 219E

CATALOG DESCRIPTION

Programmable logic controller programming with an emphasis on motor control using open loop and closed loop systems. The course will use a variety of mathematical blocks, including PID control programming. The course will also use simulation software and real-world control equipment. Companion lab.

COURSE PRE-REQUISITES

MENG 3203 – Applied Fluid Power Design

REQUIRED TEXTBOOK

Programmable Logic Controllers by Frank Petruzella, 2025 Evergreen Release, McGraw Hill, 2025.
ISBN: 9781266016394 (bound) | ISBN: 9781266093159 (digital)

LIST OF TOPICS COVERED*

- Overview of Programmable Logic Controllers
- Comparison of Hardwiring vs. PLC Logic
- Number Systems and Codes
- Fundamentals of Logic
- Programming of Timers
- Programming of Counters
- Math Instructions and Comparison Blocks
- Developing PLC Programs using Ladder Logic
- Developing Human Machine Interfaces (HMI)
- Motor Controls and Variable Speed Drives
- Hands-on Programming: AB SLC 5/05
- Hands-on Programming: AB CompactLogix

**Additional material might be covered as the time permits.*

ATTENDANCE POLICY

This course will be delivered in face-to-face mode. Attendance is mandatory, and it represents a part of your overall grade. Attendance will be **checked randomly on select lectures** using the [AttendMe App](#). Detailed instructions on how to download and use the app will be made available in the lectures.

GRADING SCHEME

The overall grade will be based on the scores earned on the midterm and final exams, weekly homework assignments, and attendance (both lectures and labs). The exams sum up to 70% of the total grade, homework scores sum up to an additional 20%, and the remaining 10% is the attendance. The contribution of each grade item to the overall score is provided in Table 1.

Table 1: Percentage contribution of each grade item to the overall grade.

Grade Item	Contribution
Midterm Exam	35%
Final Exam	35%
Homework	20%
Attendance	10%
TOTAL	100%

FINAL EXAM

Thursday, December 10, 10:30 am – 12:30 pm

DESIRE 2 LEARN (D2L) & BRIGHTSPACE PULSE

I will use the [D2L](#) platform for posting the syllabus, course communication, lecture notes, assignments, and grades. Mobile version of the D2L platform is the [Brightspace Pulse App](#), which is available for free on iPhone, iPad, and Android devices. Consider downloading Pulse for instant notifications about the course.

STUDENT RESOURCES

For quick links to numerous offices and student services available on the MSU Campus, please refer to the [MCOSME Student Resources Website](#)

ACADEMIC MISCONDUCT POLICY & PROCEDURES

Academic Dishonesty: Cheating, collusion, and plagiarism (the act of using source material of other persons, either published or unpublished, without following the accepted techniques of crediting, or the submission for credit of work, not the individual to whom credit is given). Additional guidelines on procedures in these matters may be found in the [Office of Student Conduct](#).

USE OF GENERATIVE AI

Students may use AI tools (ChatGPT, Gemini, etc.) for brainstorming purposes, similar to how one might use a search engine like Google. However, generating assignments entirely through AI without meaningful personal input, revision, or understanding is not permitted and will be considered a form of plagiarism.

RECORDING CLASSES

Recording classes is prohibited without the professor's explicit permission. Such recordings, when permitted, are for personal use only and may not be uploaded to the internet or otherwise shared, transmitted, or published without the professor's prior consent. When it is feasible and appropriate, students may record classes to accommodate disabilities under the Americans With Disabilities Act, with prior approval of the Disability Support Services. Such recordings may not be uploaded to the internet or otherwise shared, transmitted, or published.

EMERGENCY AID RESOURCES FOR BASIC NEEDS

Unexpected life circumstances can affect anyone. If you are experiencing challenges meeting basic needs—such as housing, utilities, food, transportation, healthcare, technology, textbooks or other life necessities, resources may be available to help. Visit the [Student Emergency Support and Resources webpage](#) to learn more, and explore emergency support opportunities through MSU and how to access them. For additional information, please contact the Office of Student Affairs: Clark Student Center #108, (940) 397-7500, student.affairs@mstueexas.edu

COURSE ORGANIZATION AND ASSESMENT

- **Course Format:** This course includes a weekly 50-minute lecture and a 110-minute lab session. Lectures will primarily focus on the theoretical concepts, while lab sessions will feature hands-on demonstrations using PLC trainers. Due to time constraints, not all textbook material will be covered in lectures. Therefore, students are expected to follow the instructor's guidance and refer to the in-class lecture notes to prepare for exams. You will **not** be responsible for textbook chapters or sections that are not covered in class.
- **General Study Guidelines:** It is highly recommended that you ***revisit*** the content before beginning any homework assignments. Plan to spend a few hours ***each week*** outside of class reviewing the material covered in ***both lectures and lab sessions***. Avoid waiting until the last minute to prepare for exams. Make use of ***office hours*** throughout the semester if you need assistance with assignments or course material.
- **Student Attitude:** After the class starts, the use of phones, conducting private discussions, working on anything that is not directly related to the course, and making derogatory remarks about your classmates or instructor will not be accepted and may result in your dismissal from the class.
- **Midterm Progress Reports:** In order to help students keep track of their progress toward course objectives, the instructor will provide a Midterm Progress Report for at-risk students through their WebWorld account. Midterm grades will not be reported on the students' transcript; nor will they be calculated in the cumulative GPA. They simply give students an idea of where they stand at the midpoint of the semester. Students with a midterm grade below a C should talk to the professor and seek out tutoring.
- **Homework Evaluation Method:** Your performance will be tested regularly throughout the semester by homework assignments. While several homework problems may be assigned as part of a homework assignment, it may be the case that only a subset of problems will be graded. However, you must attempt all problems. ***Do not try to guess which problems will not be graded.***
- **Late Assignments:** Homework assignments must be submitted online in D2L Dropbox on the due date, at the due time. Late assignments will **not** be accepted. However, depending on the overall class progress, ***one (or two) of the lowest scored assignments may not be included in the final grade.***
- **Exam and Lab Make-ups:** Make-ups will be given only in case of an ***emergency*** (accompanied by a doctor's report) or a well-documented conflict due to a scheduled ***athletic event*** or a ***conference***.
- **Grade Appeals:** Grade appeals should be resolved with the instructor. If unresolved, they need a formal written appeal to the Dean of the College in which the course was taught. For more information about the grade appeals, consult the [Grade Appeal Checklist](#) through the MCOSME Student Resources website.
- **Academic Honesty Appeals:** Academic honesty appeals are reported to the Department Chair. For more information about the academic honesty appeals, consult the [Academic Honesty Checklist](#) through the MCOSME Student Resources website.
- **Disability Support Services:** In accordance with Section 504 of the Federal Rehabilitation Act of 1973 and the Americans with Disabilities Act of 1990, Midwestern State University endeavors to make reasonable accommodations to ensure equal opportunity for qualified persons with disabilities to participate in all educational, social, and recreational programs and activities. If you have a documented disability that will impact your work in this class, please make an appointment through [Disability Support Services](#) located in the Student Wellness Center, (940) 397-4140.
- **Disclaimer Statement:** Information contained in this syllabus, other than grading policies, may be subject to change with advance notice, as deemed appropriate by the instructor.

COURSE OBJECTIVES IN RELATIONSHIP TO ABET STUDENT OUTCOMES

Table 2: Course objectives matched with the ABET student outcomes (1-7)

COURSE OBJECTIVES	1	2	3	4	5	6	7
Students will be able to compare hardwired relay logic with PLC ladder logic.	X	X				X	
Students will be able to become proficient in PLC programming using RSLogix 500® and RSLogix 5000® software.						X	
Students will be able to design logic for small PLC projects.		X			X		
Students will be able to design HMI screens for PLC projects using PanelBuilder32® and FactoryTalk View Studio® software.		X			X		
Students will be able to enter a program and operate a real PLC to a real application.	X	X			X	X	
Students will be able to design PLC logic for motor control using a Variable Speed Drive (VSD).	X	X				X	
Students will be able to design safety in machines using good programming methods.				X			

Table 3: Detailed descriptions of the ABET student outcomes (1-7) listed in Table 2.

ABET OUTCOME	DESCRIPTION
1	an ability to identify, formulate, and solve complex engineering problems by applying principles of engineering, science, and mathematics.
2	an ability to apply engineering design to produce solutions that meets specified needs with consideration of public health, safety, and welfare, as well as global, cultural, social, environmental, and economic factors.
3	an ability to communicate effectively with a range of audiences.
4	an ability to recognize ethical and professional responsibilities in engineering situations and make informed judgments, which must consider the impact of engineering solutions in global, economic, environmental, and societal contexts.
5	an ability to function effectively on a team whose members together provide leadership, create a collaborative and inclusive environment, establish goals, plan tasks, and meet objectives.
6	an ability to develop and conduct appropriate experimentation, analyze and interpret data, and use engineering judgment to draw conclusions.
7	an ability to acquire and apply new knowledge as needed, using appropriate learning strategies.